

## HIGH DENSITY POLYETHYLENE (FILM)

# TASNEE HD F0455

### DESCRIPTION

TASNEE HD F0455 is a High Density Polyethylene resin which possesses an outstanding combination of stiffness and impact performance. TASNEE HD F0455 can be processed on blown film lines at high output rates with excellent bubble stability, very low gel levels and homogeneous appearance.

### TYPICAL APPLICATIONS

Main applications are household bags, standard carrier bags, T-shirt bags, bin liner, co-extruded blown films, automatic packaging film, lamination and release film, perforated bags, artificial paper, labels and heavy duty packaging.

### TYPICAL PROPERTIES

Physical	Method	Unit	Value
Density	ISO 1183	g/cm <sup>3</sup>	0.957
Melt Flow Rate (190°C /5kg)	ISO 1133	g/10 min	0.40
Melt Flow Rate (190°C /21.6kg)	ISO 1133	g/10 min	12

Mechanical	Method	Unit	Value
Dart Drop Impact	ASTM D 1709	g	270
Tensile Strength (MD / TD)	ISO 527-1, -3	MPa	37 / 35
Tensile Strain at Break (MD / TD)	ISO 527-1, -3	%	400/480
Elmendorf Tear Strength (MD / TD)	ISO 6383-2	mN	300/420

\*1 Film properties tested on extruded blown film with 20 µm thickness at a melt temperature of 210°C, long stalk process and a blow-up ratio of 4:1

#### Recommended Temperature

Melt temperature: 200-230°C, Thickness: 10 to 200 µm

**NOTE** The above properties values are not to be construed as specifications.

**HIGH DENSITY POLYETHYLENE (FILM)****TASNEE HD F0455****FOOD CONTACT**

The material is manufactured to the highest standards but, special requirements apply to certain applications, such as food contact end-use. For specific information on regulatory compliance, please contact TASNEE below or our local representative in your area.

**SAFETY**

Workers should be protected from the possibility of skin or eye contact with molten polymer. As minimum precaution, safety glasses and heat resistance gloves are suggested to prevent mechanical or thermal injury to eyes and hands. Molten polymer exceeding processing condition requirements may degrade and release, fumes, vapors and unpleasant odor. In higher concentrations they may cause irritation of the mucus membranes. Fabrication areas should be ventilated to carry away fumes and vapors. Legislation on the control of emissions and pollution prevention must be observed. If the principles of sound manufacturing practice are adhered to and the place of work is well ventilated, no health hazards are involved in processing the material. The material may burn when supplied with excess heat and oxygen. It should be handled and stored away from contact with direct flames and/or ignition sources. In burning the material generates considerable heat and may release a dense black smoke. Fires should be extinguished by heavy foams or dry powder. For further information about safety in handling and processing please refer to the Material Safety Data Sheet (MSDS).

**STORAGE**

The material is packed in 25 kg bags or in bulk containers protecting it from contamination. Storage time of material longer than 6 months may have a negative influence on the quality of the final product. It is generally recommended to convert all materials latest within 6 months from delivery date. The material is subjected to degradation by ultra-violet radiation or by high storage temperatures. Therefore the material must be protected from direct sunlight, temperatures above 40°C and high atmospheric humidity during storage. Further unfavorable storage conditions are large fluctuations in ambient temperature and high atmospheric humidity. TASNEE will not give any warranty to unfavorable storage conditions which may lead to quality deterioration such as color change, bad smell and inferior product performance.

**DISCLAIMER**

"The information and data contained in this publication is submitted without prejudice, and is based on our current knowledge, experience and on a limited number of tests". "In view of the many factors that may affect processing and application, these data do not relieve the receiver of this information from the responsibility of carrying out their own tests and experiments; neither do they imply any legally binding assurance of certain properties nor of suitability for a specific purpose of the products made with or on the basis of the information in this publication".

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